

## 11 Things to Keep in Mind When Qualifying a Contract Manufacturer

Designing a product for manufacturing can be daunting enough, but locating and qualifying the right contract manufacturer . . . well, it's certainly no walk on the manufacturing floor! However, it's an essential part of the productization process. We've created a list of 11 items that we believe are crucial to address when qualifying your contract manufacturer. Disagree or have a horror story? Share it with us!

- 1. Align your product, vendors and contract manufacturers to the optimum logistics as much as possible, i.e. Shipping, NAFTA, Customs
- 2. Understand CM annual volume 'sweet spot' or minimum production expectations
- 3. Understand CM tier level, including revenue expectations
- 4. Is CAPEX structure available for equipment purchase? Is the local workforce available to support expansion?
- 5. Regulatory—Know the laws and industry standards you're trying to sell into
- 6. Ask about Quality Assurance systems—Understand your acronym soup and industry expectations: ISO, QMS, PPAP, DFX, ITAR, ITIL
- 7. Understand the qualification process for their for their Approved Vendor List—How are vendors chosen?
- 8. Tenure in business / were there any major changes recently? staff, senior management, ownership, turnover?
- 9. Determine the ability to move or expand production into multiple facilities or other low cost global regions
- 10.Leverage the core competencies of your CM to fill any gaps in you own product supply chain
- 11.NPI structure—does the company work within their MRP and follow their own process?

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